

Formulation Example

S 08-43 Glossy Lipstick Sensuality

Ingredients	Art. No.	INCI EU	[%]
A			
Colorona® Mica Black	1.17260 (1)	CI 77499, MICA, CI 77891	7.50
Xirona® Le Rouge	1.17728 (1)	CI 77491, SILICA	5.00
Colorona® Bordeaux	1.17405 (1)	CI 77491, MICA	2.50
B			
Castor Oil	(2)	RICINUS COMMUNIS SEED OIL	58.95
Wax white	1.11544 (1)	CERA ALBA	8.15
Paracera C 44	(3)	COPERNICIA CERIFERA CERA, CERESIN	4.85
Isopropyl Myristate	(4)	ISOPROPYL MYRISTATE	5.20
Adeps Lanae	(2)	LANOLIN	3.25
Covapate Unired LC 3728	(5)	RICINUS COMMUNIS SEED OIL, CI 45410	2.50
Paraffin viscous	1.07160 (1)	PARAFFINUM LIQUIDUM	1.85
Oxyxex® K liquid	1.08324 (1)	PEG-8, TOCOPHEROL, ASCORBYL PALMITATE, ASCORBIC ACID, CITRIC ACID	0.05
C			
Fragrance Tendresse 75418C	(6)	PARFUM	0.20

Procedure:

Heat the ingredients of phase B up to 75°C and stir until completely melted. Add phase A and stir until all ingredients are evenly dispersed. Cool down to 65°C, stir until the phase is air free, add phase C and pour into lipstick moulds preheated to 55°C. Store the moulds in a freezer for approx. 1 hour, remove the sticks and insert them into lipstick mechanics. Flame the lipsticks carefully.

Notes:

This dark red is created to be still a little glossy on the lips. Xirona® Le Rouge in combination with Colorona® Bordeaux and Mica Black are mainly responsible for the shade. The color dispersion turns the shade more in direction of a bluish red. The higher concentration of castor oil is used to deliver the more glossy aspect.

Suppliers:

(1) Merck KGaA, Darmstadt, Germany / EMD Performance Materials Corp.	(2) Henry Lamotte Oils GmbH
(3) Azelis Germany GmbH	(4) BASF AG
(5) S. Goldmann GmbH & Co. KG	(6) Symrise

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